# **EUROTHERM® FLEXIBLE SOLUTIONS**

# **700**SERIES POWER UNITS...





... a choice for all load configurations

# An innovative series for all power control applications

The 7000 Series incorporates industrial solid state contactors and thyristor units, to suit virtually all types of loads:

- from simple to sophisticated
- single-phase or three-phase loads
- extensive range of current ratings
- compatible with all industrial voltage supplies
- simple and quick to install, commission and maintain
- reliable and easy to use

# A CHOICE FOR ALL LOAD CONFIGURATIONS

7100 for single-phase loads 7200 for 2 leg control of 3 phase loads 7300 for true 3-phase loads

# THREE LEVELS OF FUNCTIONALITY

To meet your specific needs, the 7000 Series is designed with three levels of functionality:

### Load controller 7000L

Solid state contactors for economical, high performance control of simple resistive loads

### **Smart controller 7000S**

Intelligent solid state contactors for total safety in control of resistive or short wave infrared (SWIR) loads

# Advanced controller 7000A

Sophisticated thyristor units which may be adapted to drive virtually all Load types and can be easily integrated into complete control architectures

# 7000 Series



# **LOAD CONTROLLER...** Single-phase, solid state contactors

The 7000L solid state contactors are used with single-phase low temperature coefficient resistive loads. The range of current ratings extends from 16A to 100A and voltages up to 500V.

# Simple and direct implementation These units provide effective replacements for electromechanical power relays: - fast switching - no wear - quiet operation Compliance with EMC directive relating to electrical and electromagnetic interference is standard on the 7000L Simple and reliable - self-powered units - no commissioning required - resistive loads



# **SMART CONTROLLERS...** Intelligent solid state contactors

The 7000S intelligent solid state contactors are used with single and three-phase loads as well as low temperature coefficient, resistive or short wave infrared loads. The range of current ratings extends from 16A to 250A and voltages up to 500V.

# Quick and reliable diagnostics to maintain productivity levels

On the facia, information about:

- the condition of the load
- the state of the thyristor including overheating
- the presence of the power supply

### Easy commissioning and adjusting

- self-powered units
- over-temperature security for fan cooled units

# Fault detection clearly indicated for a better efficiency

Front fascia LEDs shows the unit status in real time:

- diagnostic load fault detection
- short circuit thyristor fault detection
- load failure detection
- over-temperature alarm (fan cooled units)
- digital communications

# 7000S Range







# **ADVANCED CONTROLLERS...** Power thyristor units

The 7000A power thyristor units are used with single-phase and three-phase loads of virtually all types. The range of current ratings extends from 16A to 250A and voltages up to 500V.

# 7000A Range











# An adaptable power unit

- choice of input
- choice of control mode
- choice of firing mode
- alarms adaptable to the load
- over-temperature shutdown of fan cooled units (>100 amps)

### All types of electrical loads

- high temperature coefficient
- resistive load
- variable resistance over time
- transformer primaries
- inductive loads

### Clear alarm information

- short circuit thyristor detection
- load failure detection
- over-temperature alarm (fan cooled units)

# Advanced diagnosis for a real time monitoring

- diagnostic load fault detection
- high performance alarm strategy
  - supply faults
  - thyristor and load faults
- signaling of faults
  - front panel LEDs
  - alarm contacts
- digital communications (7300A)

# **Real-world applications**

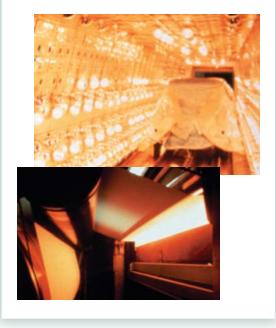
# **SHORT WAVE INFRARED**

The power components are designed to drive short wave infrared (SWIR) sources as well as low temperature coefficient resistive loads.

An additional option 'Diagnostic load Fail' allows you to immediately know the status of the load.

# **Applications:**

Plastic Paper drying Car paint drying

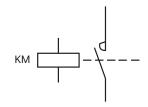




# REPLACEMENT OF ELECTROMECHANICAL CONTACTORS

These units provide effective replacements for electromechanical power relays, they offer you many benefits:

- no noise
- no wear
- fast switching
- quiet operation
- simple and reliable
- self-powered units
- no commissioning required
- better control
- increase of the heater element life





# **PLANT MONITORING**

The 7000S and 7000A series offer:

- high performance alarm strategy including:
  - supply faults
  - thyristor faults (thyristors in short circuit)
  - load faults (partial or total load failure)
  - over-temperature
- signaling of faults:
  - front panel LEDs
  - alarm contact

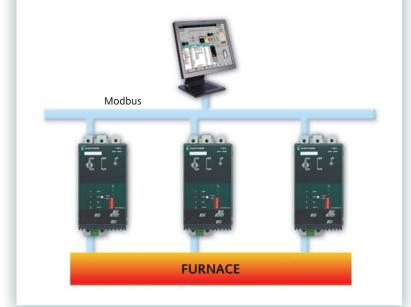
**BENEFITS:** scrap reduction and process optimization



# **MULTIZONE HEATING**

Digital communications offer a significant Return on Investment

- saving time in configuration:
  - iTools configurator can clone the configuration of a unit and download it in an other unit
- reduced wiring
- centralised driving of the power units
- monitoring of the plant
- integration into complete control architecture

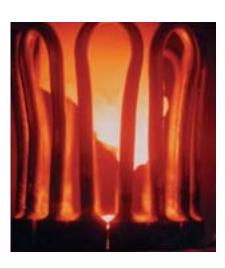


# **HIGH POWER APPLICATION**

The 7000S and 7000A series offer a wide range of current ratings, from 16A up to 250A in single phase, up to 200A in two phase and up to 160A in three phase control.

Load types for 7000S range: resistive and short wave infrared.

Load type for 7000A range: resistive, short wave infrared and inductive loads.



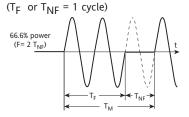
# **COMPLEX LOADS**

With many firing and control modes (U2, I2, UxI), the 7000A series suits virtually all load types and applications:

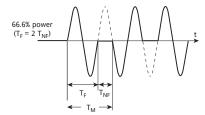
- burst firing for resistive loads with low temperature coefficient
- single cycle (e.g. short wave infrared)
- phase angle (e.g. inductive loads, high temperature coefficient loads)

Our experts team will provide you advices with the choice of the firing modes.

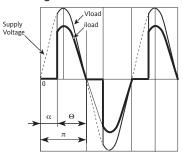
Standard single-cycle



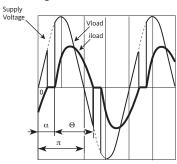
Advanced single-cycle (T<sub>NF</sub> = 0.5 cycles: T<sub>M</sub> reduced)



Phase angle for resistive load



Phase angle for inductive load



# Selection guide and technical specifications







	7100L	<b>7100</b> S	<b>7200</b> S
Current	16A to 100A	16A to 250A	16A to 200A
Voltage	48V to 500V	100V to 500V	200V to 500V
Frequency	47-63Hz	47-63Hz	47-63Hz
Operating temperature	45°C	45°C	45°C
Fan cooled		250A unit	from 125A
Electronic supply	Self Supply	Self Supply	Self Supply
LOAD CONFIGURATION	V		
Single phase	Yes	Yes	
3 phase load in delta or star w/o neutral			Yes
3 phase load star with neutral			
3 phase load in open delta			E EU
LOAD TYPE	-		
Resistive with low temperature coefficient	Yes	Yes	Yes
Short wave infrared	E EUROTH	Yes, 100A max.	
Resistive with high temperature coefficient		40 A 1 6 00 TV	
Inductive loads / Transformer primary	-1/11	+3/L2 +FE	
INPUT TYPE			(*)
Logic	DC(5-32V), AC(100-230V)	DC(5-32V), AC(100-230V)	DC(5-32V), AC(100-230V)
Analogue C EUROTHERM	7100 : \$2/71	4-20mA	4-20mA
Local potentiometer	200A (600)		
Digital input (with communication)		Yes (logic input excluded)	Yes (logic input excluded)
FIRING MODES	• PE		Name and a second
Zero crossing	Yes	Yes	Yes
Burst firing (a)		Yes	Yes
Single cycle		With communication	M 7200 A
Advanced single cycle		With communication	40A /400V
Burst with first firing delay	H ON		
Phase angle		71/4	93/12 95/L3 9FE
CONTROL AND CURRENT LIMITATION OPTIONS		南南 由	
Open loop- PA only	-y HEAT	949	Y I
Voltage feedback (V2)	Quink	With communication	With communication
Current feedback (I2) - PA only	girl DKR		
Current limit (Transfer V2<->I2) - PA only			
Power feedback (VxI)	HIC		
ALARM OPTIONS	El S		
Total Load Failure & Thyristor short circuit		Yes	Yes
Partial load failure		Yes	Yes
Over-temperature (as standard)	. P. EN 609	≥250A	≥125A
Overload	17 (1) 27 (2)		
Alarm output	( SUATO EY	Relay	Relay
COMMUNICATIONS			ON .
Protocols	EU-)	Modbus RTU	Modbus RTU
MECHANIC	- HIO/		HEAT EN Espet 1-4-3
Mounting	DIN Rail / Bulkhead	DIN Rail (Up to 100A) / Bulkhead	DIN Rail (Up to 63A) / Bulkhead
Fuse	External	External ≤100A	External ≤100A
98.9		Internal ≥125A	Internal ≥125A
		Internal up to 100A	Internal up to 100A
Direct channel wiring (Phase or Neutral)	External		
Direct channel wiring (Phase or Neutral) STANDARDS	External	8	
Direct channel wiring (Phase or Neutral) STANDARDS CE	External Yes	(I)	Yes
STANDARDS CE		Yes	Yes Yes
STANDARDS	Yes	(I)	Yes Yes Pending





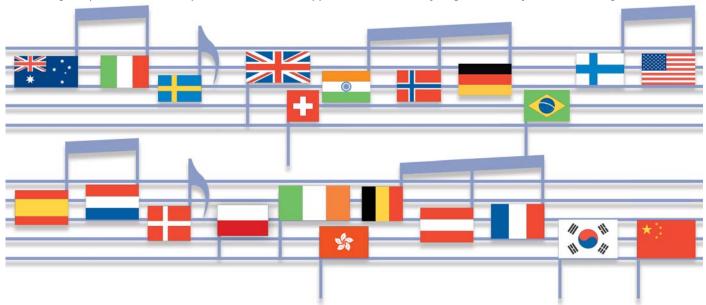




<b>7300</b> S	7100A	7200A	7300A
16A to 160A	16A to 250A	16A to 200A	16A to 160A
200V to 500V	100V to 500V	200V to 500V	200V to 500V
47-63Hz	47-63Hz	47-63Hz	47-63Hz
45°C	45°C	45°C	45°C
from 125A	250A unit	from 125A	from 125A
Self Supply	Self or External supply	Self or External supply	Self or External supply
	(115V or 230V)	(115V or 230V)	(115V or 230V)
	Yes		
Yes		Yes	Yes
Yes			Yes
Yes			Yes
CONTRACTOR OF THE CONTRACTOR O	7210 A		
Yes 40 A	Yes Yes	Yes	Yes
Yes, ≤100A	Yes	Yes, ≤100A	Yes
1/1 0/10	Yes	103, -100/(	Yes
111 1111	Yes		Yes
	103		103
DC(5-32V), AC(100-230V)		- 0 -	
4-20mA	0-5V, 0-10V, 0-20mA, 4-20mA	0-5V, 0-10V, 0-20mA, 4-20mA	0-5V, 0-10V,0-20mA,4-20mA
4-2011A			
Vos (logis input ovaludad)	Yes (0-5V input)	Yes (0-5V input)	Yes (0-5V input)
Yes (logic input excluded)		200A / 800V	Yes
Yes	Yes	Yes	Yes 80.A
Yes	Yes	Yes	Yes
With communication	Yes	Yes	φ1/L1 φ3/Yes φ5/L3
With communication	Yes		Yes
	Yes	/12	Yes
	Yes		Yes
			*2/11 *4/12 *6/13
	Yes		Yes
With communication	Yes	Yes	Yes
₩ ON	Yes	ОШ	Yes
	Yes		Yes
√ HEAT	Yes, 100A max.		Yes
Yes	Yes	- cHK	GHF Yes
Yes	Yes	Yes	Yes
A ≥125A	≥250A	≥125A	≥125A
-125/1	Yes, 100A max	EN 80547-4-3	Yes
Relay	Relay	Relay	Relay
Relay		in the second se	Retuy
Modbus RTU	ETA ETA	ALTERIALE	Modbus RTU
THE WAY STATE OF THE STATE OF	VI-17 VI	/= (IIII)	
DIN Rail (Up to 40A) / Bulkhead	DIN Rail (Up to100A) / Bulkhead	DIN Rail (Up to 63A) / Bulkhead	DIN Rail (Up to 40A) / Bulkhead
External ≤100A	External ≤100A	External ≤100A	External ≤100A
Internal ≥125A	Internal ≥125A	Internal ≥125A	Internal ≥125A
N/A	Internal up to 100A	Internal up to 100A	N/A
Yes	Yes	Yes	Yes
Yes	Yes	Yes	Yes
Yes	Yes, 100A max. and pending	Pending	Yes
IP20	IP20	IP20	IP20
11 20	11 20	IIÎ ZU	IF ZU

# **Eurotherm:** International sales and service

Understanding and providing local support is a key part of Eurotherm's business. Complementing worldwide Eurotherm offices are a whole range of partners and a comprehensive technical support team, to ensure you get a service you will want to go back to.



**AUSTRALIA** Sydney Eurotherm Pty. Ltd. **T** (+61 2) 9838 0099 (+61 2) 9838 9288 E info.au@eurotherm.com

**AUSTRIA** Vienna Eurotherm GmbH (+43 1) 7987601 (+43 1) 7987605 E info.at@eurotherm.com

**BELGIUM & LUXEMBOURG Moha** 

Eurotherm S.A/N.V. **T** (+32) 85 274080 (+32) 85 274081 E info.be@eurotherm.com

**BRAZIL** Campinas-SH Eurotherm Ltda. **T** (+5519) 3707 5333 **F** (+5519) 3707 5345 E info.br@eurotherm.com

**DENMARK** Copenhagen Eurotherm Danmark AS (+45 70) 234670

(+45 70) 234660

E info.dk@eurotherm.com

**FINLAND** Abo Eurotherm Finland **T** (+358) 22506030 (+358) 22503201

E info.fi@eurotherm.com FRANCE Lyon Eurotherm Automation SA

T (+33 478) 664500 (+33 478) 352490 E info.fr@eurotherm.com

**GERMANY** Limburg Eurotherm Deutschland GmbH

(+49 6431) 2980 (+49 6431) 298119

E info.de@eurotherm.com

**HONG KONG & CHINA** Euro

Guangzhou Office (+86 20) 8755 5099 (+86 20) 8755 5831

info.cn@eurotherm.com Beijing Office

(+86 10) 6567 8506 (+86 10) 6567 8509 info.cn@eurotherm.com

Shanghai Office **T** (+86 21) 6145 1188 (+86 21) 6145 1187 info.cn@eurotherm.com

**INDIA** Chennai Eurotherm India Limited **T** (+91 44) 24961129 **F** (+91 44) 24961831 E info.in@eurotherm.com

IRELAND Dublin Eurotherm Ireland Limited (+353 1) 4691800 (+353 1) 4691300 E info.ie@eurotherm.com

**ITALY** Como Eurotherm S.r.l T (+39 31) 975111 (+39 31) 977512 E info.it@eurotherm.com

**KOREA** Seoul Eurotherm Korea Limited **T** (+82 31) 2738507 (+82 31) 2738508

E info.kr@eurotherm.com

NETHERLANDS Alphen a/d Rijn Eurotherm B.V. (+31 172) 417260

E info.nl@eurotherm.com **NORWAY** Oslo Eurotherm A/S T (+47 67) 592170 (+47 67) 118301

**SPAIN** Madrid Eurotherm España SA T (+34 91) 6616001

(+34 91) 6619093 E info.es@eurotherm.com

**SWEDEN** Malmo Eurotherm AB (+46 40) 384500 (+46 40) 384545 E info.se@eurotherm.com

**SWITZERLAND** Wollerau Eurotherm Produkte (Schweiz) AG T (+41 44) 7871040

(+41 44) 7871044 E info.ch@eurotherm.com

**UNITED KINGDOM** Worthing **Eurotherm Limited T** (+44 1903) 268500 **F** (+44 1903) 265982 E info.uk@eurotherm.com

U.S.A. Leesburg VA Eurotherm Inc. T (+1 703) 443 0000 F (+1 703) 669 1300 E info.us@eurotherm.com www.eurotherm.com

Represented by:

www.eurotherm.co.uk

ED53

Eurotherm is also represented in the following

Malaysia

Ukraine

Uzbekistan

Algeria Azerbaijan Bahrain Bangladesh Benin Bosnia and Herzeaovina Bulgaria Burkina Faso Cameroon Canada Czech Republic Egypt Georgia Greece Guinea-Conakry Hungary Indonesia Iran Iraq Israel **Ivory Coast** lapan Jordan

Kazakhstan

Kenya

Kuwait

Lithuania

Latvia

Mali Mexico New Zealand Niger Nigeria Oman Pakistan **Philippines** Puerto Rico Qatar Romania Russia Saudi Arabia Serbia and Montenegro Singapore Slovak Republic Slovenia South Africa Sri Lanka Thailand Togo Tunisia Turkey Turkmenistan UAE

otherm Limited North Point	, -
+85 2) 28733826	POLAND Katowice
+85 2) 28700148	Invensys Eurotherm Sp z o.o.
fo.hk@eurotherm.com	<b>T</b> (+48 32) 2185100
	<b>F</b> (+48 32) 2177171
	E info.pl@eurotherm.com

© Copyright Eurotherm Limited 2007

Invensys, Eurotherm, the Eurotherm logo, Chessell, EurothermSuite, Mini8, Eycon, Eyris and Wonderware are trademarks of Invensys plc, its subsidiaries and affiliates. All other brands may be trademarks of their respective owners.

All rights are strictly reserved. No part of this document may be reproduced, modified, or transmitted in any form by any means, nor may it be stored in a retrieval system other than for the purpose to act as an aid in operating the equipment to which the document relates, without the prior written permission of Eurotherm limited.

Eurotherm Limited pursues a policy of continuous development and product improvement. The specifications in this document may therefore be changed without notice The information in this document is given in good faith, but is intended for guidance only

Eurotherm Limited will accept no responsibility for any losses arising from errors in this document



Printed on recycled paper in England 06.07